

Date: Wednesday, 4/19/2006 10:08:06 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D206-628-024
 Job Number : 26735
 Estimate Number : 10804
 P.O. Number : NIA Part Number : Z_CUSTOM
 This Issue : 4/19/2006 S.O. No. : NIA Drawing Number : RTN 437
 Prsht Rev. : NC Project Number : NIA
 First Issue : 4/19/2006 Type : NIA Drawing Revision : NIA
 Previous Run : 00015 Material : NIA
 Written By : SEE ABOVE USER & DATE Due Date : 4/26/2006 Qty: 1 Um: Each
 Checked & Approved By : 1.
 Comment :

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP



206-01-19

Comment: INSPECT RTN 437

2.0	D206628024	Heli-Access-Step RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Heli-Access-Step RH
 OLD B/N B22343
 1x D2844-3 B H087
 2x D2844-1 B H086
 4x D2731-5 B20615
 1x D2731-7 B20616

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REPLACE PAPERWORK -AND REPACKAGE HARDWARE (FOAM)

REPACKAGE PER PPP

IDENTIFY WITH NEW B/N

Steps are scrap & destroy

206-01-24

4.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



3x AN034A M14915

4x AN04-11A M14783

4x AN04-12A M16323

4x AN04-13A M16521

3x AN09605D10 M16895

12x AN09605D116 M15993

12x M521042L4 M15924

AB 06/04/24

206-05-02

3.1 Identify and restock all hardware

1-5/12

DART AEROSPACE LTD	Work Order:	22343
Description: Float Step RH (206L/L1/L3/L4)	Part Number:	D206-628-024
Dwg:	Qty:	1
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Travelers for: D206-628-024 Float Step RH D2842-042 Step Assembly RH Batch 22343 22343	HA	05.02.15	1
2	DC	Photocopy bluefile and create labels per PPP D206-628-024 CHG001 NK 10	DA	05.03.11	1
3	ST	Pick: Packing Kit Qty Part Number Description Batch 4 D2731-5 Mounting Lug B20615 4 D2731-7 Mounting Lug B20616 1 D2842-042 Step Assembly RH B22343 2 D2844-1 Arm B14086 1 D2844-3 Arm B14087 3 AN3-4A Bolt m14915 4 AN4-11A Bolt m14783 4 AN4-12A Bolt m16323 4 AN4-13A Bolt m16527 3 AN960JD10 Washer m16893 12 AN960JD416 Washer m15793 12 MS21042L4 Nut (or -4) m15924 1 Copy of paperwork from step 2			
4	QC4	Inspect Kit 100% for Completeness on the W/O	SD	05/04/28	1
5	PK	Identify and pack for shipping as per PPP D206-628-024 REV E	CL	05/04/28	1
6	AC	Cost / part: 300.39	SW	05-04-28	
7	DC	Close W/Order and Ensure Travellers Attached Inspect Level 21 Travellers: D206-628-024 D2842-042	HA	05.05.03	1

Rev	Date	Change	Revised By	Approved
A	99.05.05	New Issue	DM	
B	04.05.17	Reformat; Added D2842-042 as traveler	KJ/JLM	#

New Paper
BY
hard work

RELEASED
04.05.25

UNDER REVIEW

04.09.14

REFERENCE ONLY